



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5449-1
Job Sheet 181826



Part No: D5449-1

Job Qty: 4 ea

Part Name: Float Saddle Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/9/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16-08-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/9/18	8/9/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	4 pcs	8/9/18	8/9/18	0.00	0.34	Bandsaw1		
105	CNC Vertical Machining	4 pcs	8/9/18	8/9/18	0.03	1.15	HAAS1-1		
110	QC	4 pcs	8/9/18	8/9/18	0.00	0.00	QC2 Machining-4		
120	QC	4 pcs	8/9/18	8/9/18	0.00	0.00	QC8 Machining-4		
130	HandFinish	4 pcs	8/9/18	8/9/18	0.00	0.05	HandFinish1		
140	Powdercoat	4 pcs	8/9/18	8/9/18	0.00	0.04	Powdercoat1		
150	QC	4 pcs	8/9/18	8/9/18	0.00	0.00	QC3		
160	Packaging	4 pcs	8/9/18	8/9/18	0.00	0.00	Packaging3-2		
170	QC21-SA	4 Ea	8/9/18	8/9/18	0.00	0.00	QC21		

Part Op 100 - CUT BLANKS 3.100" LONG ****MAKE SURE TO USE MATERIAL WITH ROUNDED CORNERS AS PER DWG****
Descriptions: 105 - MILL AS PER DWG AND FOLIO FB487

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6TS1.000W.065	6061T6 Sq Tube 1.00 X 1.00 X 0.065W Rounded Corners	1.0400 ft (.26 ea)	90-Start up Operation	S100710

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6TS1.000W.065	1	36	0

Part Specifications

Specifications could not be found.

Plex 8/9/18 11:55 AM dart.leroux.jason



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S100711



Part: D5449-1

Job No: 181826

Serial No/Batch: S100711

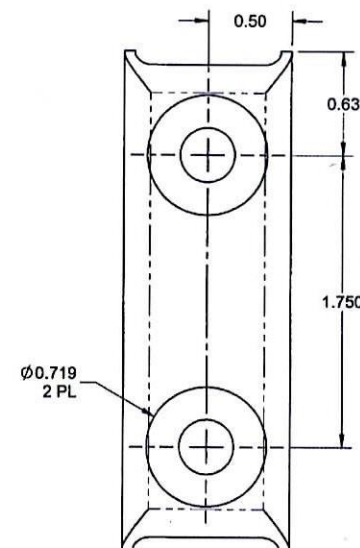
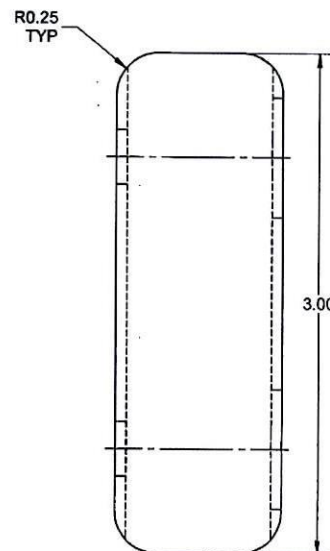
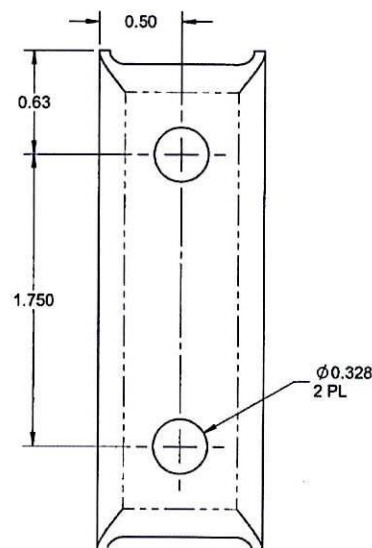
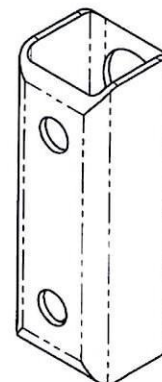
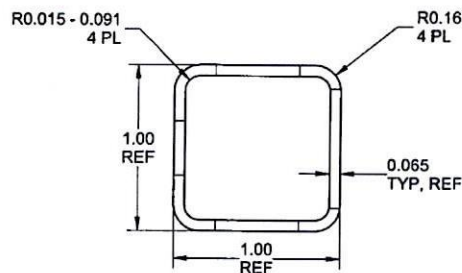
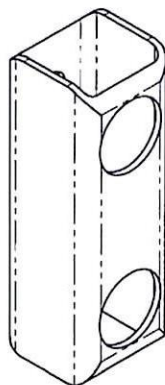
Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/09/18



D5449-1 FLOAT SADDLE WASHER

NOTES:

- 1) MATERIAL MAKE FROM 6061-T6 (OR 6061-T651/T6510/T6511/T62)
ALUMINUM SQUARE TUBE, 1.00 X 1.00 X 0.65 WALL WITH ROUNDED CORNERS
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF DART SPEC M6061T6TS
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (ALL SURFACES)
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3 (NOT NECESSARY ON INTERIOR SURFACES)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.06 lbs

RELEASED
2016-11-09
E016-989

APPROVED

A NEW ISSUE		AJS	16.08.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	ML		
MFG. APPR.	JLM		
APPROVED	WM		
DE APPR.	DS		
DATE	16.08.04		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D5449**
REV. A
SHEET 1 OF 1
SCALE
NTS

Float Saddle Washer
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